

SPINAL CORD SURGICAL IMPLANT

CROSS-REFERENCES TO RELATED APPLICATIONS

[0001] This application claims the benefit of U.S. Provisional Patent Application No. 60/399,250 filed July 29, 2002.

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH

5 **[0002]** Not Applicable.

BACKGROUND OF THE INVENTION

1. Field of the Invention

[0003] This invention relates to a biodegradable polymer device for surgical implantation in patients with spinal cord injury.

10 **2. Description of the Related Art**

[0004] Despite significant advances in our understanding of neurophysiology and spinal cord injury, a patient who sustains a complete spinal cord injury has only a small hope of recovery. Loss of neurologic function following complete spinal cord injury remains a devastating condition. Research has not yet yielded an effective way to stimulate the neuronal axons to regrow to replace the injured axonal structures. Current interventions offer little hope for recovery of neurologic function in patients following complete spinal cord injury, in either the acute or chronic setting.

[0005] Devices for promoting nerve regeneration have been proposed. See, for example, U.S. Patent Nos. 6,214,021 and 5,925,053. Progress has been made in elucidating mechanisms that facilitate or inhibit axon regeneration in the spinal cord. Despite these advances, functional recovery following spinal cord injury in experimental models has been insufficient to bring reconstructive therapy to clinical trial. Combinations of several therapeutic strategies may be important.

[0006] Thus, there remains a need for devices and methods that promote axon regeneration in the spinal cord. In particular, there is a need for an implant for bridging a gap in a severed spinal cord or nerve and for promoting nerve regeneration.

SUMMARY OF THE INVENTION

[0007] The foregoing needs are met by a biodegradable polymer device according to the invention for surgical implantation in patients with spinal cord injury. The device comprises an implant for bridging a gap in a severed spinal cord or nerve and for promoting nerve regeneration. The implant comprises a matrix comprising a biocompatible, biodegradable, polymeric material. The matrix has a proximal end for connection to a first end of a severed spinal cord or nerve and a distal end for connection to a second end of the severed spinal cord or nerve. The matrix includes a plurality of internal guidance channels extending between the proximal end of the matrix and the distal end of the matrix to facilitate rejoining of the first end of the severed spinal cord or nerve and the second end of the severed spinal cord or nerve. A bioactive agent may be dispersed in the matrix, or disposed in the channels, or included within microparticles disposed in the channels. The channels may be arranged such that the guidance channels correspond to spinal cord tracts when the implant is positioned in a gap in a severed spinal cord. Alternatively, the guidance channels may be spaced apart adjacent a perimeter of the matrix at the proximal end of the matrix and converge inward toward the axis of the matrix at the distal end of the matrix.

[0008] It is therefore an advantage of the present invention to provide a biodegradable polymer implant which functions both as a scaffold to support axon growth and as a site for the controlled local delivery of bioactive agents which promote axon regeneration.

[0009] It is another advantage of the present invention to provide a biodegradable polymer implant which provides for the controlled local delivery of bioactive agents which promote axon regeneration from the implant matrix.

[0010] It is yet another advantage of the present invention to provide a biodegradable polymer implant which provides for the controlled local delivery of bioactive agents which promote axon regeneration from channels within the implant matrix.

[0011] It is still another advantage of the present invention to provide a biodegradable polymer implant which provides for the controlled local delivery of

bioactive agents which promote axon regeneration from microspheres disposed in channels within the implant matrix.

[0012] It is yet another advantage of the present invention to provide a biodegradable polymer implant which functions as a scaffold that supports axon growth through internal guidance channels in the implant matrix that correspond to spinal cord tracts.

[0013] It is still another advantage of the present invention to provide a biodegradable polymer implant which functions as a scaffold that supports axon growth through internal guidance channels in the implant matrix that are spaced apart at the proximal end of the matrix and converge inward toward the axis of the matrix at the distal end thereby funneling regenerating axons from proximal white matter tracts to more permissive gray matter distal to the implant.

[0014] These and other features, aspects, and advantages of the present invention will become better understood upon consideration of the following detailed description, drawings, and appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0015] Figure 1A shows a cross-sectional view and a longitudinal perspective view of a polymer implant according to the invention.

[0016] Figure 1B shows a cross-sectional view and side view of a poly(lactide-co-glycolide) (PLGA) (85:15 lactide/glycolide) implant prepared according to the invention.

[0017] Figure 2 shows a cross-sectional view and a longitudinal perspective view of a second embodiment of an implant according to the invention with guidance channels corresponding to key spinal cord tracts.

[0018] Figure 3A shows a cross-sectional view at the proximal interface of a third embodiment of an implant according to the invention having guidance channels designed to funnel regenerating axons from proximal white matter tracts to more permissive gray matter distal to the implant.

[0019] Figure 3B shows a transparent longitudinal perspective view of the implant of Figure 3A.

[0020] Figure 3C shows a cross-sectional view of a distal interface of the implant of Figure 3A.

[0021] Figure 4 shows: A) a cross-sectional photograph and B) a side view photograph of a biodegradable scaffold with parallel channel architecture; C) an internal micro-CT slice (2-D) of a scaffold revealing highly porous structure; and D) a 3-D printed, wax mold for creation of scaffolds with complex architecture
5 consistent with spinal cord anatomy.

[0022] Figure 5 shows the degradation of scaffolds and sustained release of FITC-dextran in vitro. Degradation is measured as mean mass or molecular weight change, in % of time 0; error bars indicate +/- standard deviation, n = 3. Drug release is cumulative % of total incorporated drug; bars indicate standard
10 error of the mean for 2 experimental groups, each with n = 5.

[0023] Figure 6 shows the enzymatic activity of C-ABC after release from microparticles. Data points are differences between two means. Error bars represent pooled standard deviations.

[0024] Like reference numerals will be used to refer to like or similar parts from
15 Figure to Figure in the following description.

DETAILED DESCRIPTION OF THE INVENTION

[0025] The present invention is directed to a biocompatible, biodegradable polymer device for surgical implantation in patients with spinal cord injury. The biodegradable polymer implant functions both as a scaffold to support axon
20 growth and a site for the controlled local delivery of agents which promote axon regeneration. As a scaffold, the microarchitecture of the implant can be engineered for optimal axon growth and organization. As a site for the delivery of pro-regenerative agents, the implant provides local delivery and controlled release over time.

[0026] As used herein, a "biocompatible" material is one which stimulates only a mild, often transient, implantation response, as opposed to a severe or escalating response. As used herein, a "biodegradable" material is one which decomposes under normal in vivo physiological conditions into components which can be metabolized or excreted. As used herein, a "bioresorbable" material is one
25 that breaks down over a finite period of time due to the chemical/biological action of the body.

[0027] In one version of the invention, the implant for bridging a gap in a severed spinal cord or nerve and for promoting nerve regeneration comprises a matrix including a biocompatible, biodegradable, polymeric material and a bioactive agent dispersed within the matrix. The matrix has a proximal end for connection to a first end of a severed spinal cord or nerve and a distal end for connection to a second end of the severed spinal cord or nerve. The matrix includes a plurality of internal guidance channels extending between the proximal end of the matrix and the distal end of the matrix to facilitate rejoining of the first end of the severed spinal cord or nerve and the second end of the severed spinal cord or nerve.

[0028] The bioactive agent is selected depending on the physiological effect desired. A "bioactive agent" as used herein includes, without limitation, physiologically or pharmacologically active substances that act locally or systemically in the body. A bioactive agent is a substance used for the treatment, prevention, diagnosis, cure or mitigation of disease or illness, or a substance which affects the structure or function of the body or which becomes biologically active or more active after it has been placed in a predetermined physiological environment. Bioactive agents include, without limitation, enzymes, organic catalysts, ribozymes, organometallics, proteins, glycoproteins, peptides, polyamino acids, antibodies, nucleic acids, steroid molecules, antibiotics, antimycotics, cytokines, carbohydrates, oleophobics, lipids, extracellular matrix and/or its individual components, mammalian cells, genetically engineered cells, pharmaceuticals, and therapeutics. In nerve regeneration applications, advantageous bioactive agents include, without limitation, proteoglycan degrading enzymes, preferably chondroitinase, and most preferably chondroitinase ABC.

[0029] The bioactive agent is "dispersed" within the matrix if the bioactive agent is directly or indirectly, physically or chemically bound to the matrix at a location other than, or in addition to, the surface of the matrix. A bioactive agent may be physically bound to the matrix by dispersing, entrapping, imbedding or otherwise containing a bioactive agent within the matrix. For example, coprecipitation techniques may be used to achieve physical association. A bioactive agent may be chemically bound to the matrix by way of a chemical

reaction wherein the bioactive agent is covalently or ionically bonded to the matrix. Thus, various techniques for dispersing the bioactive agent in the matrix of the implant are contemplated. Dispersing the bioactive agent in the matrix of the implant can provide for advantageous controlled release of the bioactive agent 5 when the implant is positioned within the body. For example, the matrix may release the bioactive agent in a sustained manner (and most preferably linear manner) after an initial burst release.

[0030] In another version of the invention, the implant for bridging a gap in a severed spinal cord or nerve and for promoting nerve regeneration comprises a 10 matrix including a biocompatible, biodegradable, polymeric material. The matrix has a proximal end for connection to a first end of a severed spinal cord or nerve and a distal end for connection to a second end of the severed spinal cord or nerve. The matrix includes a plurality of internal guidance channels extending between the proximal end of the matrix and the distal end of the matrix to facilitate 15 rejoining of the first end of the severed spinal cord or nerve and the second end of the severed spinal cord or nerve. A bioactive agent is disposed in at least some of the channels of the implant. In this version of the invention, the bioactive agent may be as described above. In nerve regeneration applications, Schwann cells (i.e., any of the cells that cover the nerve fibers in the peripheral nervous system 20 and form the myelin sheath) are advantageous bioactive agents. However, it has been discovered that bioactive agents other than Schwann cells are also advantageous, whether used alone or in combination with other bioactive agents (which may include Schwann cells).

[0031] An example implant according to the invention is shown in Figures 1A 25 and 1B, and can be constructed of a poly(lactide-co-glycolide) biocompatible, biodegradable material, (PLGA) (e.g., 85:15 ratio lactide/glycolide), with a uniform array of parallel, cylindrical guidance channels 30 within the matrix 20 of the implant 101. While poly(lactide-co-glycolide) is a preferred polymeric material for forming the matrix 20 of the implant 101, other biocompatible, biodegradable 30 polymers may be used such as polycaprolactone and copolymers of lactic acid and glycolic acid. A Teflon® polytetrafluoroethylene mold and wire apparatus can be used to produce these implants. One embodiment of the implants for use in

the rat spinal cord is cylindrical, 3 millimeters in diameter and 3 millimeters in length, and each guidance channel has a diameter of 450 μm . Other implants for use in the rat spinal cord are cylindrical, 3 millimeters in diameter and 2 millimeters in length, and each guidance channel has a diameter of 450 μm

5 and/or 600 μm . Synthesis techniques have proven to be consistent and reproducible. One embodiment of the implant 101 uses a uniform array of channels 30 as described and depicted in Figures 1A and 1B. The guidance channels for axon growth may be filled with a bioactive agent as described above including, without limitation, a Schwann cell suspension and/or Chondroitinase

10 ABC. The guidance channels for axon growth may also be filled with microparticles including a bioactive agent as described above. Figure 1B shows cross-sectional and side views of a PLGA (85:15 lactide/glycolide) implant 101 prepared according to the invention.

[0032] Still referring to Figures 1A and 1B, the guidance channels 30 within the implant 101 may be loaded with a Schwann cell suspension to act as a scaffold for axon growth. Schwann cells have been cultured from newborn rat sciatic nerve, harvested and suspended in Matrigel brand matrix at a density of 120×10^6 cells/ml. The Schwann cell suspension was injected by micropipette into each channel of the implant, filling the channel as confirmed by gross inspection and microscopy. Implants were loaded with Schwann cells in this manner and incubated in tissue culture medium at 37°C for 48 hours. Paraffin embedding and histologic examination revealed viable Schwann cells throughout the channels of the implant.

[0033] In pilot animal studies, implants without Schwann cells were implanted into transected rat spinal cords at T9 to assess local tissue response. Spinal cord with implant was harvested at 3, 7, or 11 days following implantation. The implant had remained well-positioned in all cases, and there was no gross evidence of inflammation. At 7 and 11 days following implantation, the tissue incorporation of the implant into the spinal cord was sufficient to remove the proximal and distal spinal cord with the graft as one piece, and suspend in fixative. Histologic examination revealed tissue ingrowth at the interfaces between implant and spinal cord. Cellular tissue elements had invaded the full length of the implant at 7 and

11 days post-implantation. There was no evidence of inflammatory response at the cellular level.

[0034] In yet another version of the invention, the implant provide a device for bridging a gap in a severed spinal cord and for promoting nerve regeneration.

5 The implant has a matrix comprising a biocompatible, biodegradable, polymeric material. The matrix has a proximal end for connection to a first end of a severed spinal cord and a distal end for connection to a second end of the severed spinal cord. The matrix includes a plurality of internal guidance channels extending between the proximal end of the matrix and the distal end of the matrix to facilitate
10 rejoining of the first end of the severed spinal cord and the second end of the severed spinal cord. The guidance channels are arranged such that the guidance channels correspond to spinal cord tracts when the implant is positioned in the gap in the severed spinal cord.

15 **[0035]** This embodiment of the implant 102 is shown in Figure 2, and uses an architecture in which guidance channels correspond to spinal cord tracts, to enhance functional organization of regenerating axons. Figure 2 shows cross-sectional and perspective longitudinal views of an implant 102 with guidance channels corresponding to key spinal cord tracts. This design can enhance functional organization of regenerating axons. In Figure 2, there are shown in the
20 matrix 20b separate guidance channels for: 1. Post. spinocerebellar tr.; 2. Fasc. Cuneatus; 3. Fasc. Gracilis; 4. Lat. Corticospinal tr.; 5. Spinothalamic tr.; 6. Rubrospinal tr.; 7. Pontine reticulospinal tr.; 8. Ant. Corticospinal tr.; 9. Vestibulospinal tr.; and 10. Medullary reticulospinal tr.

25 **[0036]** In still another version of the invention, the implant for bridging a gap in a severed spinal cord or nerve and for promoting nerve regeneration comprises a matrix including a biocompatible, biodegradable, polymeric material. The matrix has a proximal end for connection to a first end of a severed spinal cord or nerve and a distal end for connection to a second end of the severed spinal cord or nerve. The matrix includes a plurality of internal guidance channels extending
30 between the proximal end of the matrix and the distal end of the matrix to facilitate rejoining of the first end of the severed spinal cord or nerve and the second end of the severed spinal cord or nerve. The guidance channels are spaced apart

adjacent a perimeter of the matrix at the proximal end of the matrix and converge inward toward the axis of the matrix at the distal end of the matrix.

[0037] This embodiment of the implant 103 shown in Figures 3A, 3B and 3C has guidance channels 30c that funnel axons from white matter to the potentially more permissive gray matter. In other words, the guidance channels 30c at the first end 40 of the implant 103 are arranged near the periphery of the implant 103 and the guidance channels 30c move inward toward the axis of the implant 103 such that the guidance channels 103 are nearer the axis at the second end 50 of the implant 103.

[0038] The polymer matrix 20, 20b, 20c between the channels 30, 30b, 30c can serve as structural support and a reservoir for sustained release of one or more bioactive agents. Chondroitin sulfate proteoglycans have been identified as key inhibitory factors in the complex local cellular response to spinal cord injury.

Administration of chondroitinase ABC (C-ABC), an enzyme which degrades a variety of chondroitin sulfate proteoglycans, significantly enhanced axon regeneration in vitro and following brain, spinal cord, and peripheral nerve lesions in rats. Because of its substantial therapeutic potential, experiments were conducted in incorporating C-ABC into the biodegradable polymer implant.

Different methods can be used to incorporate C-ABC or any other bioactive agent into the implant. First, the bioactive agent (e.g., C-ABC) can be directly introduced (i.e., dispersed) in the polymer as described above. Second, the

bioactive agent (e.g., C-ABC and/or Schwann cells) can be layered on the surface of the implant and/or within guidance channels. The bioactive agent may be suspended in a suitable carrier such as Matrigel brand matrix for surface layering

or placement in the guidance channels. Third, microspheres (e.g., PLGA with an average diameter = 50 μ m) can be created for encapsulation and sustained-release delivery of the bioactive agent (e.g., C-ABC). The microspheres can be

layered on the surface of the implant and/or within guidance channels. Optionally, the microspheres including the bioactive agent may be suspended in a suitable

carrier such as Matrigel brand matrix for surface layering or placement in the guidance channels.

Examples

[0039] The following Examples have been presented in order to further illustrate the invention and are not intended to limit the invention in any way.

Example 1

5 Multichannel Scaffolds for Axon Regeneration in the Spinal Cord

1A. Introduction

[0040] Biodegradable materials were investigated for their use as conduits for peripheral nerve repair, and these strategies were adapted for use in the injured spinal cord. However, the spinal cord has a highly organized fascicular arrangement, so single-channel guidance conduits may not represent the optimum geometry for guiding axonal regeneration after complete spinal cord injury. Example 1 describes fabrication techniques for constructing biodegradable scaffolds with multiple-channel, complex architectures. These scaffolds were studied for their ability to provide sustained drug delivery *in vitro*, and axon regeneration *in vivo*.

1B. Methods

[0041] Scaffolds with parallel-channel architecture were fabricated by injecting a 50% (w/v) solution of poly-(lactic-co-glycolic acid) (PLGA), with a copolymer ratio of 85:15 lactide to glycolide, in dichloromethane (DCM) into a 3-mm diameter Teflon mold fitted with a uniform array of stainless-steel wires with diameters of 508 or 660 millimeters each. Molds were placed in a vacuum chamber to remove the DCM before separation. Fluorescein isothiocyanate (FITC)-dextran (Mw 145 kD) served as a model drug and was incorporated into scaffolds before injection into molds. Scaffolds were placed in PBS (pH 7.4) at 37°C, and this fluid was monitored periodically for FITC-dextran release by spectrophotometric absorption at 490 nm. Scaffold degradation was monitored by mass loss and molecular weight loss. The molecular weight was measured by gel permeation chromatography.

[0042] Schwann cells were harvested from neonatal Sprague-Dawley (SD) rat sciatic nerves, suspended in Matrigel brand matrix at a density of 1.2×10^8 cells/ml., and injected into the channels of the polymer scaffolds. Adult female SD rats were anesthetized, and their spinal cords were completely transected at level

T8-10. Cell-seeded scaffolds were inserted directly into the spinal canal before closure. Spinal cord tissue was harvested at 30, 60 and 90 days post-operatively, fixed in paraformaldehyde, and stained with an anti-neurofilament antibody.

5 Scaffolds were imaged with X-ray micro-CT, and tissue sections viewed with light microscopy. Additionally, a Solidscape PatternMaster 3-D printer was used in conjunction with computer-aided design (CAD) software to construct molds with complex architecture for injection of PLGA.

1C. Results and Discussion

[0043] Fabrication yielded polymer scaffolds with large, open, parallel channels, surrounded by a porous sponge-like matrix (see Fig. 4). Implants incubated at 37°C for 48 hours in tissue culture medium contained viable Schwann cells suspended in the channels. At one, two, and three months post-implantation, histology revealed extensive neurofilament staining, indicating axons entering and traveling through the length of the implant, as well as the presence of accompanying capillaries. FITC-dextran release occurred with an initial burst of about 50% of the incorporated dose, followed by sustained release over a period of at least one month (see Fig. 5). 3-D printed molds with specific architecture could be filled with PLGA, supporting the feasibility of solid freeform fabrication to mimic spinal cord architecture (see Fig. 4). These fabrication techniques allow for creation of drug-delivering scaffolds with longitudinal channels in specific arrangements that facilitate axon guidance.

Example 2

Release of Chondroitinase ABC from PLGA Microparticles

2A. Introduction

25 [0044] Chondroitinase ABC (C-ABC) has been investigated for clinical
chemonucleolysis of herniated intervertebral discs (see Olmarker *et al.*, *Spine*,
1996. 21:1952-56), and recently it has been used experimentally for *in vitro* and *in*
vivo degradation of proteoglycans involved in glial scarring in central (see
Bradbury *et al.*, *Nature*, 2002. 416:636-40) and peripheral nervous system injury
30 (see Zuo *et al.*, *Experimental Neurology*, 2002. 176:221-28). Sustained, local
delivery of C-ABC may therefore prove useful for multiple clinical applications.
Experiments with release of C-ABC from polymer microparticles were conducted.

The activity of C-ABC after release from PLGA (85-15) microparticles was investigated. Activity was examined as a decrease in absorbance, which is calculated by subtracting experimental values from blank microparticle values. The control was calculated by subtracting an aqueous positive control from the aqueous negative control. FITC-dextran (molecular weight 100,000) was also used as a marker to mimic release from identical microspheres of a compound with molecular weight similar to C-ABC.

2B. Methods

[0045] C-ABC was purchased from Seikagaku Corp. (Tokyo) and encapsulated with bovine serum albumin (BSA) in poly-(lactic-co-glycolic acid) (PLGA) using a double emulsion, solvent extraction technique described previously by Oldham *et al.* in the *Journal of Biomechanical Engineering*, 2000. 122:289-292. Microparticle (MP) preparations were made containing 1 unit (1X), 10 units (10X), and 50 units (50X) C-ABC per 250 mg. PLGA.

[0046] Microparticles in quantities of 25 mg were sealed in nylon pouches and placed in a sodium acetate buffer containing 30 mg/ml chondroitin sulfate A (ChS-A). At multiple time points, pouches were removed and placed in fresh buffer solution. Blank microparticles served as a negative control, and fresh aqueous C-ABC added at each time point served as a positive control.

[0047] Aliquots were removed and mixed with a dimethyl-methylene blue (DMMB) dye, which changes color in the presence of sulfated glycosaminoglycans (see Farndale *et al.*, *Biochemica et Biophysica Acta*, 1986. 883:173-77). The color change was monitored by measuring absorbance at 525 nm. on a spectrophotometer. Increased absorbance corresponds to an increased concentration of ChS-A, so enzymatic activity of C-ABC corresponds with a decrease in absorbance.

2C. Results and Discussion

[0048] The data in Figure 6 represent decreases in absorbance at 525 nm., corresponding to a decrease in ChS-A concentration and an increase in C-ABC activity. Data are shown as the difference between experimental and negative control (blank microparticle) values. Control values were generated by taking the positive control and subtracting the negative control.

[0049] As shown in Figure 6, C-ABC retained biological activity after release from microparticles. Activity increased with an increase in C-ABC loading, and activity persisted for longer periods of time as loading was increased. However, up until 30 days, no activity was seen beyond 7 days.

5 **[0050]** These results indicate that biologically active C-ABC can be released from polymer microparticles, but that higher loading or changes in fabrication techniques may be required for sustained release. Sustained delivery will be of particular importance for treatment of nervous system injuries, because injury mechanisms resulting in glial scarring may persist for long periods of time after the initial trauma.

10 **[0051]** Enzymatic activity may be lost due to high temperatures, pH changes, protease activity, or shearing during mixing. Activity measurements should be compared with concentrations of released enzyme; however, measurements of absolute concentration require tagging of the molecule.

15 **[0052]** Therefore, Chondroitinase ABC retains its activity after release from polymer microparticles, making polymeric delivery a feasible technique for clinical treatment of disc herniation and brain, spinal cord, and peripheral nerve injuries.

Example 3

3A. Introduction

20 **[0053]** Strategies were developed to promote axonal regeneration by manipulating the structural, cellular, and molecular environment of the spinal cord. Computer aided design has been used to facilitate fabrication of grafts from the biodegradable polymer polylactide-glycolic acid. In one form, grafts were 3 millimeters in diameter and 3 millimeters in length and contained seven parallel-aligned channels of 450 micrometers diameter. Primary Schwann cells (120×10^6 cells/ml. in Matrigel) were microinjected into these channels. It has been demonstrated that cells survive in this environment for 48 hours *in vitro*. Schwann cell loaded channels were then inserted into a 3 millimeter gap between the transected ends of rat spinal cords at T8-10 level. Cords were harvested at 1, 2

25 and 3 months after implantation of the grafts and sectioned transverse or longitudinal to the spinal cord axis. Immunostaining against neurofilament light chain demonstrated axonal growth throughout the length of the channels (> 2700

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micrometers). In each channel, there were 89.9 ± 15 (mean, standard deviation) axons.

[0054] In separate experiments, chondroitinase – ABC (C-ABC) was incorporated in PLGA microspheres using a water-oil-water, double emulsion solvent extraction technique. C-ABC has been demonstrated to promote regeneration in spinal cord. In vitro studies demonstrated that these microspheres degrade gradually and release the active enzyme for up to 7 days. Release kinetics of C-ABC can be manipulated by changing the molecular weight of PLGA, the ratio of lactide to glycolide in the copolymer, thickness and porosity of the PLGA coat.

[0055] Therefore, biocompatible, biodegradable polymer grafts support axonal growth in the spinal cord. The structural geometry of the conduits, cell content, and release of C-ABC, and other bioactive agents administered systemically or time-released into the microenvironment can be independently manipulated to define optimal conditions for promoting spinal cord functional regeneration.

3B. Experimental Procedure

[0056] The spinal cord of a Sprague-Dawley rat was exposed at T9. A 3 mm. segment of cord was removed and a PLGA implant was inserted between the cut ends. A split micropipette tip was sutured to the spinous processes above and below the T8-10 laminectomy to provide stability. This example was dissected 1 month after surgery and prepared in bleach for demonstration. After removal of the spine, pins were placed at the upper and lower levels of the laminectomy to confirm position by x-ray.

[0057] Light and electron micrographs were prepared. The Schwann cells isolated from 3-day rat sciatic nerves are gold/brown upon S-100 staining, and fibroblasts unstained. Light micrographs were taken of cresyl violet stained Schwann cells in channels of the implant at 400x and 630x. Sections were taken through one of the seven channels in a PLGA graft. Electron micrographs of the same area were taken and showed a viable cell with typical Schwann cell morphology; specifically, the chromatin is loosely packed with areas of condensation in the sub-membranous regions of the nucleus. The cell is rounded and surrounded by Matrigel.

- [0058] Animals were examined weekly by blinded observers using a standardized locomotor scoring system (Beatty-Bresnahan-Basso: BBB scale). Each data point was the mean of scores by three independent, blinded observers. Six groups of animals were studied. Sham-operated animals have a normal BBB score of 21 which did not change during this 4-week observation period. Treated groups all had scaffolds implanted containing Matrigel, SpL 201 cells, or Schwann cells. Schwann cells were implanted into scaffolds with 450 micrometer or 660 micrometer channels. Animals with 660 micrometer channels achieved slightly more mobility.
- [0059] Experiments were conducted comparing the ability of different cell types to support axonal growth through PLGA scaffolds. In each case, the micrograph or data order to the mid point of the scaffold between the rostral and caudal spinal cord stumps. Micrographs were taken of: (A) channels seeded with P5 rat Schwann cells stained with an antibody directed against neurofilament proteins; (B) an adjacent section stained with an antibody to S100, a Schwann cells marker demonstrating that the graft is populated with Schwann cells; (C) S100 stained channels from the graft seeded with Matrigel alone showing absence of staining; (D) a neurofilament stained section from a channel seeded with SpL 201 cells (an immortalized rat Schwann cells precursor line), and the density of neurofilament staining was less than in A; (E) neurofilament stained sections from channels seeded with Matrigel alone showing minimal staining; and (F) neurofilament stained sections from channels seeded with fibroblasts showing absence of staining. Table 1 shows the number of neurofilament stained axons at the mid-point of the scaffold counted by a blinded observer.

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TABLE 1

	Matrigel alone	Fibroblasts	SpL 201 cells	Schwann cells
Total axons (mean; SEM)	12 ± 7	0 ± 0	158 ± 46	449 ± 36
No. of Animals / Channels counted	1/6	1/7	5/35	2/11

- [0060] In another experiment, photographs were taken one month after cord transection and implantation of a PLGA graft containing Matrigel and Schwann

cells. The channels were filled with axons (brown neurofilament immunostaining on the photographs) and capillary loops. Axons were shown entering a channel from the cord stump.

5 [0061] It can be seen that the inventors have systematically: (i) optimized the structure of the microenvironment by constructing biodegradable poly DL-lactic-co-glycolic acid polymer implants with multiple parallel channels; (ii) optimized the cellular environment by using Schwann cells within the channels; (iii) optimized the molecular environment by using the biodegradable implant as a sustained release source of chondroitinase ABC; and (iv) used this system to test the ability
10 of different cell types to support axonal regeneration.

15 [0062] Thus, it has been demonstrated that biodegradable polymer implants with defined micro-architecture can be designed and fabricated for use as a scaffold. Supporting cells known to promote central nervous system axonal growth can be seeded into and survive in the channels of these scaffolds. The polymer implants are compatible with spinal cord tissue, and the polymer material can be used as a reservoir for the slow, sustained release of bioactive molecules such as chondroitinase ABC. It has been shown that axons will grow through the channels of the polymer scaffold. Animals with the polymer grafts did not experience any more adverse events (such as infections) than controls. In
20 experiments, wild-type Schwann cells supported axonal growth better than immortalized Schwann cells precursors (SpL 201), fibroblasts or Matrigel alone. The invention allows for systematic and independent manipulation of the structural, cellular, and molecular components of the environment in the regenerating spinal cord. By using different individual, or mixes of supporting
25 cells, growth promoting agents, and blockers of growth inhibition, it is possible to provide a regeneration-supportive environment.

30 [0063] Therefore, it can be seen that the invention provides a biodegradable polymer device for surgical implantation with therapeutic value for the treatment of spinal cord injury. The biodegradable polymer implant functions both as a scaffold to support axon growth across a gap and as a site for the controlled local delivery of agents that promote axon regeneration and successful target acquisition.

[0064] Although the present invention has been described in considerable detail with reference to certain embodiments, one skilled in the art will appreciate that the present invention can be practiced by other than the described embodiments, which have been presented for purposes of illustration and not of limitation. Therefore, the scope of the appended claims should not be limited to the description of the embodiments contained herein.

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